

# Multi-Level Nanoimprint Lithography for TFT Display Manufacturing

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The display industry continues to push to higher resolution displays as well as lower manufacturing costs. Nanoimprint lithography (NIL) promises both. It can offer high-pattern fidelity over large area at low cost [1,2]. Multi-level imprinting can be used to fabricate thin-film transistors.

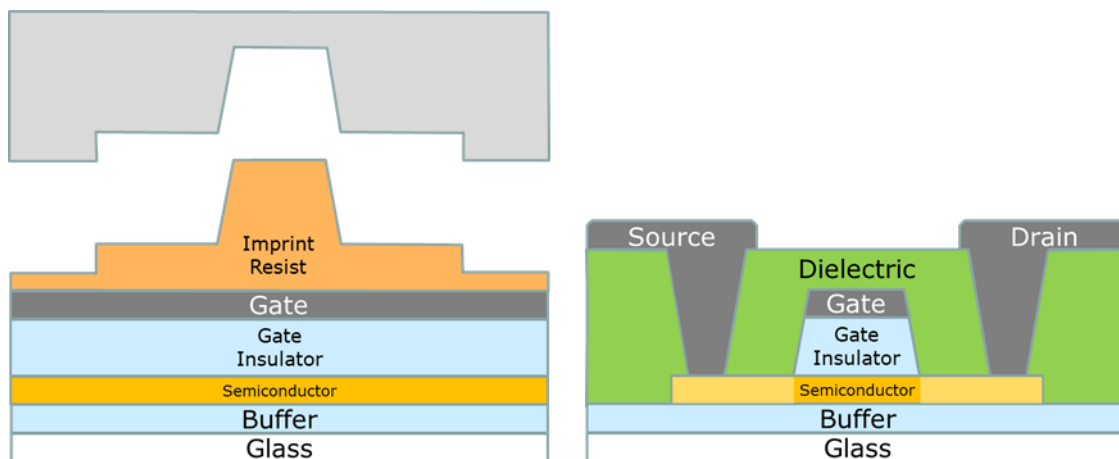
Using single-layer NIL, we demonstrate the realization of functional short-channel top-gate a-IGZO thin-film transistors (TFTs) with channel lengths down to 450 nm using nanoimprint lithography. TFTs with a field-effect mobility  $10 \text{ cm}^2 \cdot \text{V}^{-1} \cdot \text{s}^{-1}$ , subthreshold swing (SS) of 0.3 V/decade, and a near-zero turn-on voltage, were obtained after process optimization [3].

Using multi-level NIL promises further simplification of the TFT fabrication. By ‘encoding’ the information of multiple, critical layers of the TFT in a single imprint step, we can further reduce the number of mask steps, and secure overlay accuracy between critical layers at the same time [4,5]. We demonstrate a-IGZO TFTs using a multi-level nanoimprint lithography approach. We believe our results provide an incentive for further exploration of NIL for cost-effective realization of (sub- $\mu\text{m}$  channel) a-IGZO TFTs.

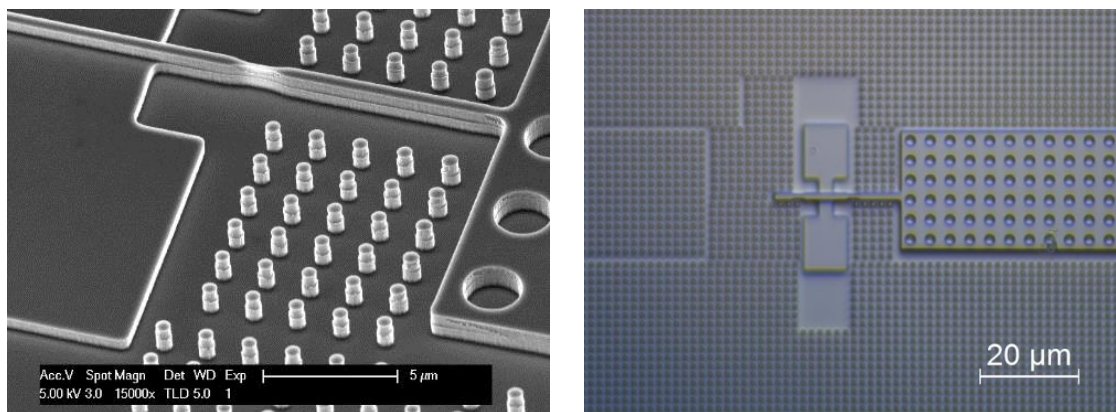
This work is financed through the Flexlines project within the Interreg V-programme Flanders-The Netherlands, a cross-border cooperation programme with financial support from the European Regional Development Fund, and co-financed by the Province of Noord-Brabant, The Netherlands.

## References:

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**Fig. 1.** Schematic of the multi-level imprint lithography concept for the realization of top-gate a-IGZO thin-film transistors (TFTs).



**Fig 2.** SEM image of the multi-level top-gate a-IGZO TFT imprint master, and microscope image of reproduced multi-level TFT resist pattern.